

Synthesis and Microstructural Characterization of Fe-Cu Nanoparticles Growth by Chemical Reduction

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In the last years has been increasing interest in artificially grown metastable alloys from insoluble binary metallic systems as they offer a variety on new properties and applications [1]. An example of these systems is the Fe-Cu, which shows a complete immiscibility in the solid state under equilibrium conditions [2] and many works has been reported related to mechanical alloying [3], thin films and magnetic properties of this system [4].

In this work we explain the study of the Fe-Cu nanoparticles system growth by chemical synthesis and characterized by High Resolution Electron Microscopy (HREM), X-Ray Diffraction (XRD) and using, in addition, image digitalization techniques. The Fe-Cu nanoparticles were grown using $\text{FeSO}_4 \cdot 7\text{H}_2\text{O}$ (J.T. Baker), $\text{CuSO}_4 \cdot 5\text{H}_2\text{O}$ (J.T. Baker) and NaBH_4 (Aldrich). Synthesis of nano-particles was carried out in presence of air, at room temperature and atmospheric pressure conditions. Solutions of 5 mM of both metal salts, and of 10 mM of reducing agent, were prepared utilizing de-ionized water; then, solutions of both metal salts were mixed in order to have molar ratios of 50-50 %at. (Fe-Cu) and 30-70 % at., (Fe-Cu), respectively. These solutions were stirred during three minutes, after that, NaBH_4 solution is added, at once, to the mixture. A dark precipitate appears, which is filtered, and washed thoroughly, first with de-ionized water and then with acetone, this last step was done in a glove box having a N_2 atmosphere. Micrographs were obtained with a TEM JEM-2010F and XRD were acquired with a Siemens D5000 diffractometer, operated to 35 KeV, at room temperature with a $\text{Cu K}\alpha$ radiation.

The XRD results show that in the sample $\text{Cu}_{50}\text{Fe}_{50}$, the reflections of the phase of Fe disappear and only those corresponding to Cu are observed. On the other hand, in the sample $\text{Cu}_{70}\text{Fe}_{30}$, Cu and Cu_2O were identified but Fe and their oxides were not recognized. HREM image showed core-shell nanoparticles (figure 1), with crystalline core and amorphous shell. In figure 2a a nanoparticle with many crystalline defects in the core and an amorphous shell is observed. A third shell is observed with interplanar distances near to graphite. In figure 2b the FFT analyses of the core indicate a FCC structure with interplanar distances corresponding to Cu. Crystalline areas, which might be attributable to Fe, are embedded in the amorphous shell, as shown in figure 2b. This work is a contribution to the understanding of the metaestable alloy Fe-Cu as a nanosystem.

References

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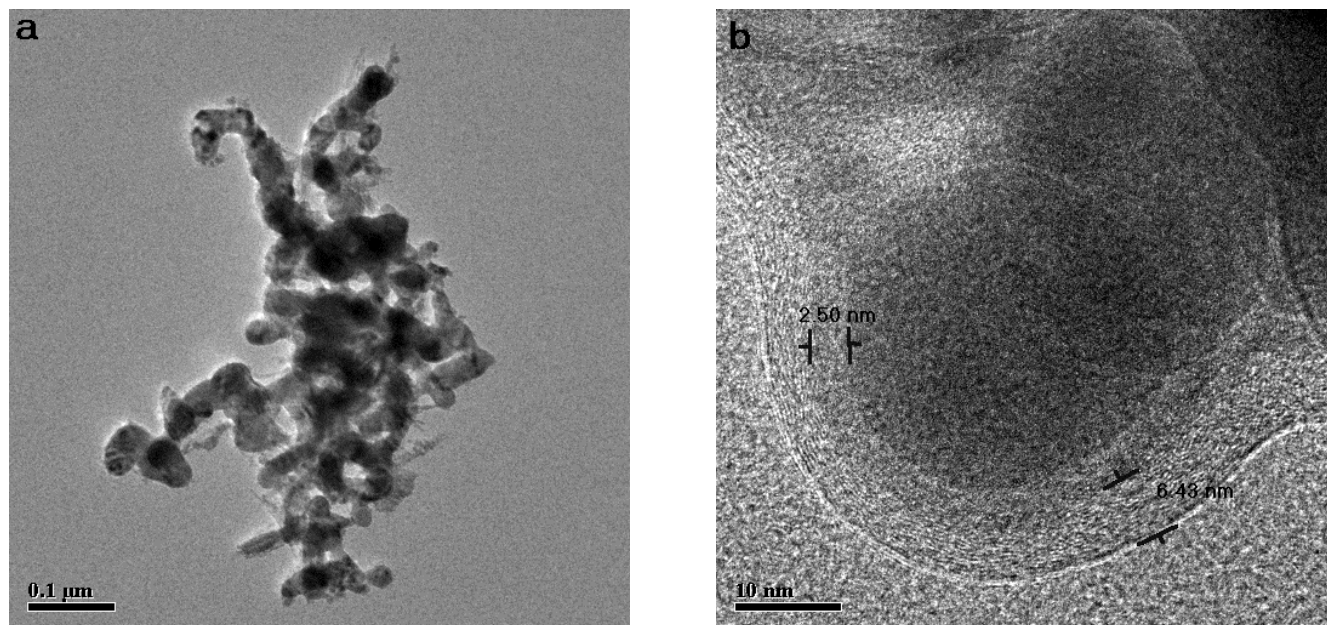


Figure 1.-a) TEM image of $\text{Cu}_{50}\text{Fe}_{50}$ where particles with high contrast and smaller than 450 nm are observed. These particles are surrounded by zones of irregular morphology and low contrast. b) HREM image of a core shell nanoparticle where is observed an amorphous shell of 2.50 nm of thickness. The external shell of 6.48 nm of thickness has interplanar distances of 0.35 nm.

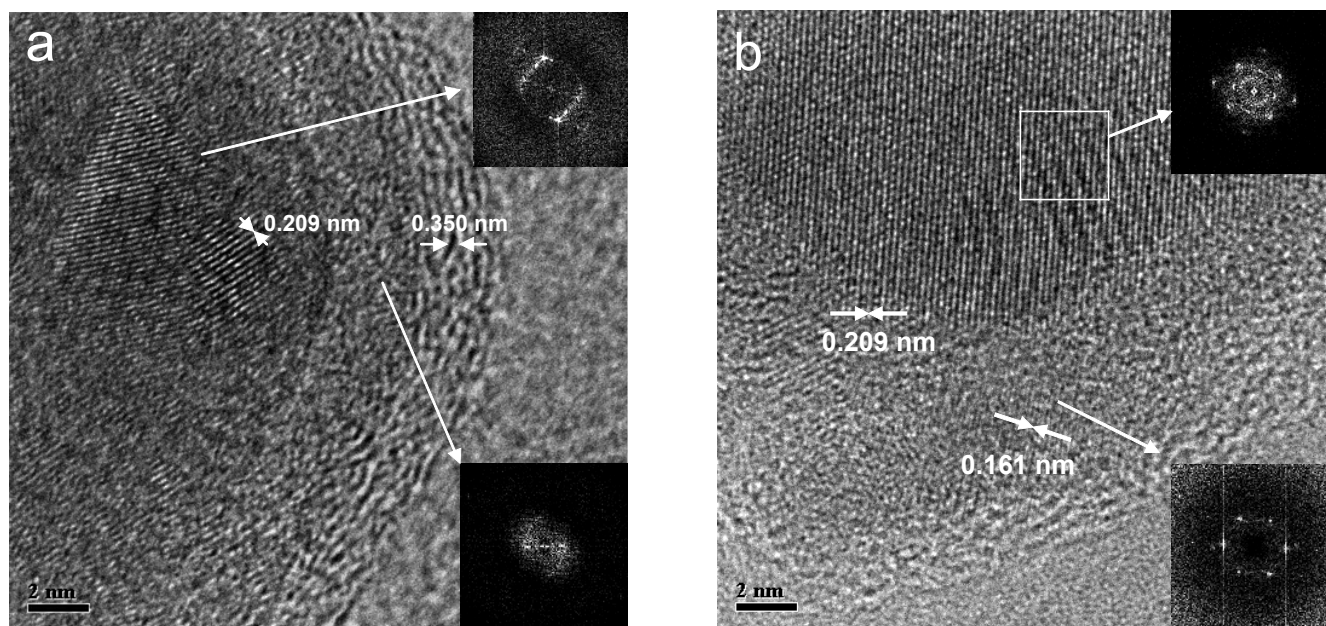


Figure 2.- a) Nanoparticle of the sample $\text{Cu}_{70}\text{Fe}_{30}$. The core showing many crystalline defects, the first shell is amorphous and the interplanar distance of the second shell is near to graphite. b) Nanoparticle with interplanar distances of the core corresponding to Cu (FCC structure), and a crystalline area embedded in the amorphous shell, with interplanar distance of 0.161 nm.