## Structural and Spectroscopic Properties of MgTi<sub>2</sub>O<sub>5</sub> / MgTiO<sub>3</sub> Composite by Solid State Technique

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Composite materials have been in use in many different applications for a very long time. For many of their applications, ceramic powders are synthesized by conventional solid-state reaction method. The solid-state method of preparation requires repeated grinding and calcinations at high temperatures. This research is focused on the MgTiO<sub>3</sub>/MgTi<sub>2</sub>O<sub>5</sub> composite (MTO sample). At 600 <sup>o</sup>C, MgTiO<sub>3</sub> phase begins to form and it was clearly observes at 700- 900 <sup>o</sup>C. At 800- 900 <sup>o</sup>C, unreacted TiO<sub>2</sub> anatase partially convertes to TiO<sub>2</sub> rutile phase and almost single phase MgTi<sub>2</sub>O<sub>5</sub> at 1100- 1200 <sup>o</sup>C, is obtained [1].

The MTO sample was prepared by the conventional solid-state reaction method using stoichiometric amounts of high-purity MgO and TiO<sub>2</sub>. The mixed powder was calcined and then it was milled. The milled powder was sintered in air at 1100  $^{\circ}$ C for 12 h. For the XRD analyses, the sintered powder was powdered in an agate mortar. It was mounted on a flat holder and examined by the powder method using a Rigaku DMAX diffractometer equipped with CK $\alpha$  radiation in the region between 15<sup>0</sup> and 70<sup>0</sup>. The Bruker IFS 66 v/S FTIR system was employed for recording the spectrum using the KBr pellet method. The Raman spectrum was obtained with a Bruker Senterra Raman Spectrograph. The spectral resolution was 2 cm<sup>-1</sup> and spectral range between 70 and 4000 cm<sup>-1</sup>. All of the investigations were carried out at a room temperature.

At the Figure 1, the XRD pattern of MTO sample used in this study shows characteristic features for MgTi<sub>2</sub>O<sub>5</sub>, rutile (TiO<sub>2</sub>), periclase (MgO), and MgTiO<sub>3</sub>. In the MTO sample, MgTi<sub>2</sub>O<sub>5</sub> (ICDD file 35-792) and rutile (ICDD file 34-0180) are dominant with peaks found at 2 $\theta$  around 25.48<sup>0</sup>, 31.23<sup>0</sup>, 32.48<sup>0</sup>, 35.74<sup>0</sup>, 36.54<sup>0</sup>, 37.22<sup>0</sup>, 40.58<sup>0</sup>, 46.13<sup>0</sup>, 48.66<sup>0</sup>, 52.32<sup>0</sup>, 55.04<sup>0</sup>, 56.26<sup>0</sup>, 59.78<sup>0</sup>, 60.32<sup>0</sup>, 65.58<sup>0</sup> and with peaks around 2 $\theta$  of 27.42°, 36.06<sup>0</sup>, 39.16<sup>0</sup>, 41.22<sup>0</sup>, 54.32<sup>0</sup>, 56.66<sup>0</sup>, 62.72<sup>0</sup>, 64.06, 69.02<sup>0</sup>; and 69.78°, respectively. The presence of MgTiO<sub>3</sub> (ICDD file 06-0494 with peaks around 2 $\theta$  of 19.15°; 21.27°; 24.00°; 32.88°; 35.48°; 49.18°, 53.60<sup>0</sup>, 62.06<sup>0</sup>, and 63.72<sup>0</sup>) and periclase (ICDD file 43-1022 of 42.90°) is evident.

The FT-IR spectra of the prepared MTO sample, Figure 2, is in accordance with the XRD results. The band observed at 406.84 cm<sup>-1</sup> is assigned to the symmetrical stretching of Mg- Ti bending [2]. In addition, the band at 642.33 cm<sup>-1</sup> can be attributed to the symmetric stretching vibration of Mg- Ti. The bands at 1165.43 and 1139.85 cm<sup>-1</sup> bands at 1000 cm<sup>-1</sup> corresponds to the stretching and bending vibrations of Ti–O–Ti bonds. The characteristic bands in the range 400–700 cm<sup>-1</sup> are due to the different types of Ti-O- (Ti) vibrations, and they are related with tetrahedrally and octahedrally coordinated titanium ion [3]. To give an example, the band due to stretching mode of Ti– O bond is appeared at 461.92 cm<sup>-1</sup> [4]. The peak at 823.65 is assigned to the Ti-O stretching modes. There is also existence of a Ti<sub>2</sub>O<sub>3</sub> peak at 473.49 cm<sup>-1</sup>. The absorbance peaks at 489.88 and 608.78 cm<sup>-1</sup> become pronounced, confirming the existence of the rutile crystalline structure [5].

The Raman spectrum of the MTO sample is shown in Figure 3. The peak located at 619 cm<sup>-1</sup> corresponds to rutile [6]. The Raman bands at 169, 260, 359, 455, and 911 cm<sup>-1</sup> are due to the phase MgTi<sub>2</sub>O<sub>5</sub> [7, 8]. The bands below 200 cm<sup>-1</sup> may be due to the lattice vibrations [8]. The band at 455 cm<sup>-1</sup> is assigned to the torsion of the O- Ti- O bond. The weak Raman bands at 257 and 207 cm<sup>-1</sup> are due to the additional phase MgTi<sub>2</sub>O<sub>5</sub> [9].

References:

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Figure 1. XRD patterns for the MTO sample sintered at 1100 °C.



**Figure 2.** FTIR spectrum of the MTO sample sintered at 1100 <sup>o</sup>C.



Figure 3. Raman spectrum of the MTOsample sintered at 1100 <sup>o</sup>C.