

FLEXURAL STRENGTH OF ICE ON TEMPERATE LAKES

By ANTHONY J. GOW

(U.S. Army Cold Regions Research and Engineering Laboratory, Hanover,
New Hampshire 03755, U.S.A.)

ABSTRACT. Large, simply supported beams of temperate lake ice generally yield significantly higher flexural strengths than the same beams tested in the cantilever mode. Data support the view that a significant stress concentration may exist at the fixed corners of the cantilever beams. Maximum effects are experienced with beams of cold, brittle ice substantially free of structural imperfections; the stress concentration factor may exceed 2.0 in this kind of ice. In ice that has undergone extensive thermal degradation the stress concentration effect may be eliminated entirely. Simply supported beams generally test stronger when the top surface is placed in tension. This behavior is attributed to differences in ice type; the fine-grained, crack-free top layer of snow-ice usually reacting more strongly in tension than the coarse-grained bottom lake ice which is prone to cracking.

RÉSUMÉ. Résistance à la flexion de la glace des lacs tempérés. De grandes poutres de glace de lacs tempérés sur appui simple produisent généralement des résistances à la flexion significativement supérieures à celles accusées par les mêmes poutres essayées comme des cantilever. Les résultats font penser qu'il peut exister une concentration significative des efforts aux points d'encastrement de la poutre. On a constaté les effets les plus importants avec des poutres de glace froide, cassante, dépourvue d'imperfections structurelles; le facteur de concentration des efforts peut excéder 2,0 dans cette sorte de glace. Dans de la glace qui a subi une forte dégradation thermique, l'effet de concentration des efforts peut être entièrement éliminé. Des poutres à appui simple résistent généralement mieux lorsque la surface supérieure est placée en tension. Ce comportement est attribué à des différences entre les types de glace: le niveau supérieur à grains fins, non craquelés de glace de neige, réagit d'ordinaire plus solidement à la tension que la glace de lac de la face inférieure de la poutre, à gros grains et prompte à casser.

ZUSAMMENFASSUNG. Biegezugfestigkeit von Eis auf temperierten Seen. Grosse, einfach unterstützte Balken temperierten Seees besitz im allgemeinen beträchtlich höhere Biegezugfestigkeit als dieselben Balken, wenn sie als Kragträger getestet werden. Die Messdaten stützen die Auffassung, dass an den eingespannten Enden der Kragbalken beträchtliche Spannungskonzentrationen auftreten. Maximale Wirkungen zeigten sich an Balken aus kaltem, sprödem Eis, das im wesentlichen keine strukturellen Fehler aufwies; bei dieser Eisart kann der Faktor der Spannungskonzentration den Wert 2,0 überschreiten. In Eis, das starker thermaler Degradation ausgesetzt war, kann der Effekt der Spannungskonzentration völlig verschwinden. Einfach unterstützte Balken erweisen sich im allgemeinen widerstandsfähiger, wenn ihre Oberfläche unter Zugspannung gesetzt wird. Dieses Verhalten ist unterschieden im Eis typ zuzuschreiben; die feinkörnige, spaltenfreie Oberschicht von Schneeeis leistet gewöhnlich mehr Widerstand gegen Zugspannungen als das grobkörnige Seees an der Unterseite, das zur Rissbildung neigt.

INTRODUCTION

Tests of the flexural strength of temperate lake ice have been performed at two test sites in New Hampshire, U.S.A. The first series of tests, conducted during the 1973–74 winter, was restricted to *in situ* cantilever beams. These tests yielded a maximum strength of 7.1 kg cm^{-2} ($7 \times 10^5 \text{ N m}^{-2}$). The minimum strength, unrelated to failure along pre-existing cracks in the ice, was 2.9 kg cm^{-2} ($2.8 \times 10^5 \text{ N m}^{-2}$). The results compare favorably with those obtained by Frankenstein (1959) on a combination cover of snow-ice underlain by lake ice, similar to that tested in the present series of measurements. Frankenstein's measurements ranged from a maximum of 9.1 kg cm^{-2} ($8.9 \times 10^5 \text{ N m}^{-2}$) to a minimum of 0.8 kg cm^{-2} ($0.8 \times 10^5 \text{ N m}^{-2}$). Most of the present tests were performed in the push-down mode after it was discovered that beams tested in the pull-up mode, which places the bottom surface in tension, frequently break prematurely along cracks in the bottom of the ice. Premature failures of this kind usually occurred at stresses of $2\text{--}3 \text{ kg cm}^{-2}$ ($2\text{--}3 \times 10^5 \text{ N m}^{-2}$). Data further demonstrated (see Fig. 1a) that the intrinsic strength of lake ice decreased significantly as the surface temperature went to 0°C . Ice that had just become isothermal, but had not yet begun to candle, had a strength of about 4 kg cm^{-2} ($3.9 \times 10^5 \text{ N m}^{-2}$); ice that had been subjected to prolonged periods of air temperatures above freezing point generally failed at stresses of 3 kg cm^{-2} ($2.9 \times 10^5 \text{ N m}^{-2}$) or less (see Fig. 1b). Tests also indicated that cold, unrecrystallized snow-ice is as strong as the underlying lake ice. However, high-temperature

deterioration of the snow-ice layer can lead to a very significant decrease in the effective thickness of the ice cover. For example, in the tests of 3 April (Fig. 1b) the snow-ice layer degenerated into a weak condition during testing and this decay, while not causing any change in the actual thickness of the ice cover, caused the intrinsic strength of the ice to decrease by about 25% over that of an isothermal but structurally unmodified ice sheet. Tests of the effect of crystalline structure suggest that ice composed of crystals with their c -axes horizontal is stronger than ice in which the c -axes are oriented vertically. Further details of this series of tests are reported in Gow and Langston (1975).

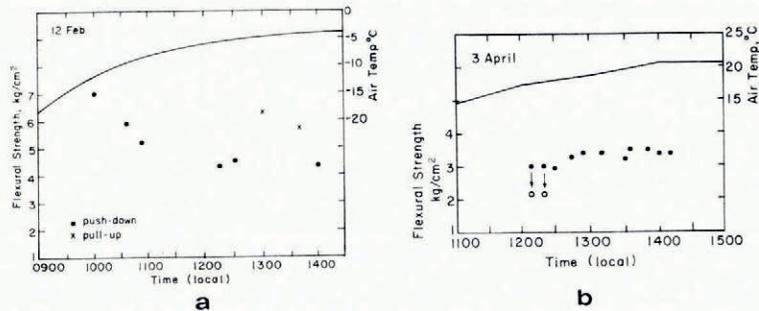


Fig. 1. Cantilever beam test data showing (a) variation of flexural strength with temperature and (b) near-constant strength of partially candled, isothermal lake ice. On 3 April, the top 60 mm of snow-ice had been reduced to an essentially strengthless condition, thereby reducing the effective thickness of the ice from 400 to 340 mm. Data denoted by open circles, were computed on the basis of the absolute thickness (400 mm) of the ice cover.

The cantilever test was chosen mainly for its convenience. It is a relatively simple test that has been widely used to measure the flexural strength of river ice and sea ice as well as lake ice. However, the generally low values of flexural strength obtained with cantilever beams in the present series of tests aroused suspicions that the test results were being unduly influenced by external stress concentrations at the butt ends of the beams. Comparative tests of *in situ* cantilever and simply supported beams by Butyagin (1966) do not seem to show any significant difference in failure strength that can be attributed to external stress concentrations. Frankenstein (1968) also believes that if a stress concentration exists at the butt end of the cantilever beam then the effect must be very small. However, Brown (1963) infers from tests made on "Plexiglass" that the stress concentration factor for sea-ice beams could be as high as 2.8. In an attempt to resolve this question, a test device was fabricated which permits beams used in the cantilever tests to be tested in the simply supported mode as well, and this automatically eliminates any possibility of external stress concentrations. It is the purpose of this paper to present the results of this dual beam test program.

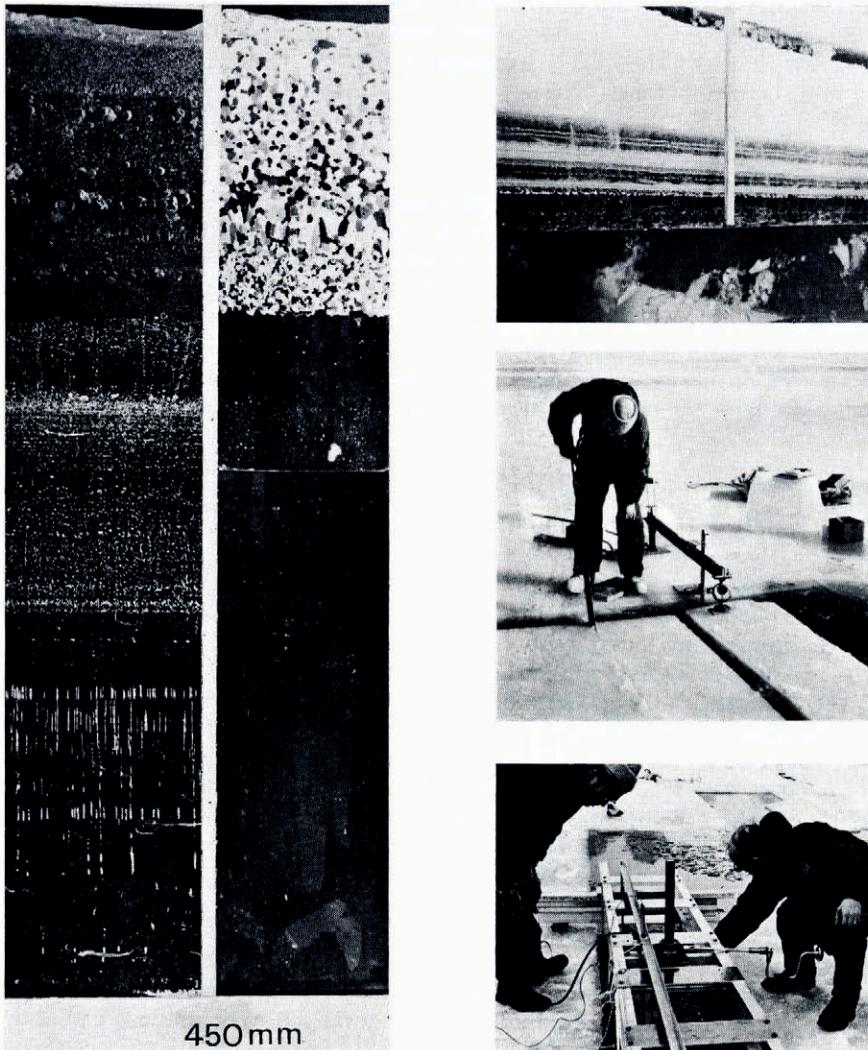
DETAILS OF THE TESTS

Test sites and ice-cover properties

The majority of tests were performed on Post Pond, located near Lyme, New Hampshire. Additional tests were also performed on Canaan Street Lake situated near the town of Canaan, New Hampshire. Tests were begun in February 1975 and completed during the winter of 1975-76.

Typically, the ice cover on both lakes was composed of two major ice components: true lake ice, formed by the freezing of lake water; and snow-ice which overlies the lake ice and is formed by the freezing of water-saturated snow.

Vertical sections of ice-sheet stratigraphy and structure from Post Pond are presented in Figure 2. The structure in an ice beam from Canaan Street Lake is illustrated in Figure 3. In both sections of ice from Post Pond the lake ice can be distinguished easily from the overlying snow-ice. Crystals in the structural section (Fig. 2) are all oriented with their c -axes vertical. Occasionally, crystals with sub-horizontal c -axes occur in the top or earliest-formed ice but such crystals are soon eliminated in favor of crystals with vertical c -axes. The transition



- Fig. 2 (left). Vertical sections illustrating (left) stratigraphic and (right) structural characteristics of a lake ice sheet, Post Pond, New Hampshire. Transition from snow-ice to lake ice is especially well marked. Lake ice is composed entirely of crystals with vertical c -axes.
- Fig. 3 (top right). Side view of ice beam showing white snow-ice component overlying distinctively stratified lake ice. In this example of ice from Canaan Street Lake, New Hampshire, the snow-ice and lake-ice components are present in about equal amounts.
- Fig. 4 (middle right). Preparing the ice for in situ cantilever beam tests. Also note the beam breaker device set up for a push-down test.
- Fig. 5 (bottom right). Close-up view of device used for measuring the flexural strength of simply supported center-loaded ice beams.

to equigranular snow-ice is especially well marked in the structure section. Both lakes developed vertical c -axis structure during the 1974–75 winter and essentially identical structure was observed in the winter ice cover of 1975–76. It is of interest to note that fluctuations in freezing rate, as clearly reflected in the bubble stratigraphy (Fig. 2), appear to have exerted little effect on the crystalline texture or fabric of the ice.

Bulk density measurements show that the porosity of even the most bubbly ice rarely exceeds 3–4%. In the case of snow-ice, the porosity seldom exceeded 5%.

Apart from the entrapment of air bubbles, the freezing of water on both Post Pond and Canaan Street Lake resulted in substantial elimination of dissolved solids, the electrolytic conductivity of the melt water rarely exceeding $2 \times 10^{-7} \Omega^{-1} \text{mm}^{-1}$ compared with $4\text{--}8 \times 10^{-6} \Omega^{-1} \text{mm}^{-1}$ for the original lake water.

Beam testing

Actual test sites were carefully examined to ensure that they were as crack-free as possible. The general technique for preparing beams for cantilever tests is demonstrated in Figure 4. The object is to cut slots in the ice so as to isolate a U-shaped beam with its butt end still attached to the ice sheet. The beam is then loaded to failure to determine its flexural strength. Beam breaking was accomplished by means of a hydraulic jack and the force was measured directly with the aid of a proving ring and dial gage mounted on the unsupported end of the ice beam. With this technique the beam could be loaded to failure in less than 10 s. The flexural strength σ_f of the beam was determined according to the relation

$$\sigma_f = \frac{6PL}{wh^2},$$

where P is the applied force, L the length of the beam, w the width of the beam, and h the ice thickness.

The test apparatus and the technique for measuring the flexural strength of simply supported center-loaded beams are illustrated in Figure 5. The test device consists of a reinforced aluminum frame fitted with end members to support the ice beam. The frame is placed in position over a slot in the ice and then adjusted until the bottom of the free-floating beam makes contact with the end supports. The beam is floated into position and the force is applied to the center of the ice beam by means of a manually operated screw jack to which is attached a load cell. By means of this technique the ice beams could be loaded to failure within 20 to 60 s. The load cell is connected to an amplifier and strip-chart data recorder. The effective length of the beam is determined by the distance between the supports, which in the current series of tests was maintained at 2.75 m. The beam breaker is designed to accommodate beams up to 0.6 m thick. With this device the cantilever beams can be easily rolled over in the water so as to facilitate testing with either the top or bottom surface in tension. The beam widths and thicknesses were approximately the same, and their lengths were maintained at between five and eight times the ice thickness. Ice beam thickness and width were measured to the nearest 5 mm; beam lengths were measured to the nearest 10 mm. During testing, frequent measurements of air temperatures were made 0.1 m above the ice surface.

The flexural strength σ_f of the simply supported beams was computed according to the relationship

$$\sigma_f = \frac{3PL}{2wh^2},$$

where P is the force at failure, L is the length of the beam, and w and h are the width and the thickness of the ice beam respectively.

RESULTS

The current series of tests involved measurements of 136 beams in the cantilever mode. Of this number, 90 beams were also tested in the simply supported mode. All cantilever tests were confined to push-down tests, which place the top surface of the ice cover in tension. Measurements of simply supported beams were about equally divided between tests with the top surface in tension and the bottom surface in tension. Fracture surfaces at the butt end of the cantilever beams were generally planar and vertical. A notch extending inwards about 10–20 mm from the fracture surface and 20–30 mm up from the bottom surface (compression surface) is especially characteristic. Occasional “short” breaks could always be traced to pre-existing cracks in the ice. Most of the freely supported beams failed at the center along a fracture surface that was generally vertical and planar. However, in the cases of “off-center” breaks (these generally comprised less than 30% of the failures in any test series), the fracture surfaces tended to be curved in the manner described by Lavrov (1969, p. 38).

Some typical results obtained with eight separate series of beam tests (two series from Canaan Street Lake and six from Post Pond) are shown in Tables I–VIII. Beams are identified according to which surface was placed in tension during the test. *TT* signifies the beam was tested with the top surface in tension; *BT* signifies the beam was tested with the bottom surface in tension. Ratios of strengths for the different types of tests were also calculated.

DISCUSSION

In all tests reported here the ice cover was of composite structure and included a more substantial proportion of snow-ice than is usually the case for lakes in New Hampshire. Stratigraphic and crystalline characteristics of the underlying lake ice were essentially identical at both sites during 1975 and these conditions did not change significantly in 1976. The highest flexural strengths were obtained on sheets of cold lake ice, unaffected by cracking or thermal degradation (i.e. candling, Tables V and VI). These observations imply that the strength on any particular day is sensitive to both the ambient air temperature and to the prior history of weather conditions which largely determine the mechanical state of the ice at the time of testing.

In cold, structurally unmodified ice, simply supported, center-loaded beams generally yielded much higher flexural strengths than the same beams tested in the *in situ* cantilever mode. This was especially true of simply supported beams tested with tension induced in the top (snow-ice) surface (Fig. 6). Only after the ice cover has been subjected to prolonged periods with the air temperature above freezing does this difference in flexural strength between simply supported and cantilever beams begin to diminish (see, for example, Tables VII and VIII). The ratios of strengths for the beams tested with the top surface in tension frequently exceeded 2.0 in individual tests but a mean value of between 1.2 and 1.7 appears to be more typical of the tests as a whole. These test data deviate appreciably from those of Butyagin (1966) who detected no significant differences in the flexural strength of cantilever and simply supported beams. However, our results agree generally with those obtained by Frankenstein (1961). In three separate series of tests involving cantilever and simply supported beams with tensions induced in the top surface, Frankenstein's data are found to yield b/a values of 1.71, 3.40 and 1.26 respectively.

Our tests also show that simply supported beams generally give larger flexural strengths when the top surface is in tension. These differences (expressed as b/c ratios in Tables I–VIII) also tend to diminish in ice that has undergone extensive structural modifications, especially thermal degradation leading to granulation of the snow-ice layer. In three similar series of tests by Frankenstein (1961), a re-evaluation of his data in terms of b/c ratios has yielded

TABLE I. BEAM TEST DATA, CANAAN STREET LAKE, 6-7 MARCH 1975

Cantilever $\times 10^5 \text{ N m}^{-2}$	Flexural strength	
	Simply supported $\times 10^5 \text{ N m}^{-2}$	
	TT	BT
4.90	9.40	
6.34	10.88	
4.39		4.21
4.09		4.79
3.97	11.61	
3.95		4.72
3.96		4.88
5.10	8.60	
3.84		6.07
3.93	10.71	
Mean 4.45(a)	10.24(b)	4.93(c)
	$b/a = 2.30$	
	$c/a = 1.11$	
	$b/c = 2.08$	

The ice cover was 470 mm thick and composed of 230 mm of snow-ice and 240 mm of lake ice. Lake ice was composed entirely of crystals with their c -axes orientated vertically. Air temperatures remained at 0°C throughout the test series on 6 March; however, they varied from $+2^\circ$ to $+5^\circ\text{C}$ under sunny conditions on 7 March. Mechanical condition of the ice remained firm throughout the duration of the tests.

TABLE II. BEAM TEST DATA, CANAAN STREET LAKE, 12 MARCH 1975

Cantilever $\times 10^5 \text{ N m}^{-2}$	Flexural strength	
	Simply supported $\times 10^5 \text{ N m}^{-2}$	
	TT	BT
4.58		8.19
5.36	9.08	
6.41		7.04
6.38	7.82	
4.85	10.80	
4.42	8.45	
Mean 5.33(a)	9.04(b)	7.62(c)
	$b/a = 1.70$	
	$c/a = 1.43$	
	$b/c = 1.19$	

Total ice cover was 490 mm thick, comprising 235 mm of snow-ice and 255 mm of lake ice. The lake was composed entirely of crystals with vertical c -axes. The surface air temperatures varied from 0° to $+2^\circ\text{C}$ during testing. The sky was overcast. The mechanical condition of the ice cover remained firm during the testing.

TABLE III. BEAM TEST DATA, POST POND, 3 MARCH 1975

Cantilever $\times 10^5 \text{ N m}^{-2}$	Flexural strength	
	Simply supported $\times 10^5 \text{ N m}^{-2}$	
	TT	BT
7.30		7.59
6.42		6.03
5.94	9.28	
5.97	8.45	
	8.29	
6.59	8.90	
6.65	11.24	
3.66	8.83	
Mean 6.08(a)	9.17(b)	6.81(c)
	$b/a = 1.51$	
	$c/a = 1.12$	
	$b/c = 1.35$	

The ice cover was 390 mm thick and was composed of 85 mm of snow-ice and 305 mm of lake ice. The lake ice possessed a vertical c -axis structure. Surface air temperatures remained at -3°C throughout the test period. The condition of the ice was firm, i.e. not visibly affected by fracturing or candling.

TABLE IV. BEAM TEST DATA, POST POND, 22 JANUARY 1976

Cantilever $\times 10^5 \text{ N m}^{-2}$	Flexural strength	
	Simply supported $\times 10^5 \text{ N m}^{-2}$	
	TT	BT
6.11	7.40	
5.61		5.36
4.85	10.73	
	6.85	
4.46		7.77
	7.63	
4.42	10.88	
	7.50	
		7.46
Mean 5.09(a)	7.63	6.86(c)
	8.37(b)	
	$b/a = 1.64$	
	$c/a = 1.35$	
	$b/c = 1.22$	

The total ice thickness was 345 mm and was composed of 155 mm of snow-ice and 190 mm of lake ice. The lake ice was composed of crystals with vertically orientated c -axes. It was clear, sunny, and windy with surface air temperatures ranging from -12°C to -15°C . There was a tendency for the beams to crack when overturned for the simple-support test (TT).

TABLE V. BEAM TEST DATA, POST POND, 4
FEBRUARY 1976

Flexural strength		
Cantilever $\times 10^5 \text{ N m}^{-2}$	Simply supported $\times 10^5 \text{ N m}^{-2}$	
	TT	BT
7.01		10.27
8.76	13.90	
9.33	15.80	
9.88	15.70	
Mean 8.75(a)	15.13(b)	10.27(c)
	$b/a = 1.73$	
	$c/a = 1.17$	
	$b/c = 1.47$	

The ice sheet was 480 mm thick and was composed of 260 mm of snow-ice and 220 mm of lake ice. The lake ice was composed predominantly of crystals with vertical *c*-axes. The surface air temperature increased from -7°C to 0°C during the test period. The mechanical condition of the ice was very solid, especially the snow-ice component.

TABLE VI. BEAM TEST DATA, POST POND, 5
FEBRUARY 1976

Flexural strength		
Cantilever $\times 10^5 \text{ N m}^{-2}$	Simply supported $\times 10^5 \text{ N m}^{-2}$	
	TT	BT
6.23	13.21	
7.54	10.31	
5.15	12.19	
5.84		
Mean 6.19(a)	11.90(b)	
	$b/a = 1.92$	

The ice conditions were very similar to those at the 4 February test site. The surface air temperature increased from -11°C at the start of the tests to -7°C at the end of the testing.

TABLE VII. BEAM TEST DATA, POST POND, 26
FEBRUARY 1976

Flexural strength		
Cantilever $\times 10^5 \text{ N m}^{-2}$	Simply supported $\times 10^5 \text{ N m}^{-2}$	
	TT	BT
5.02		3.64
5.96	4.88	
3.91	5.23	
4.38		5.39
3.84	5.88	
3.63	4.28	
3.96	4.97	
3.98		5.09
3.82	5.56	
4.09		5.53
4.48		5.79
Mean 4.28(a)	5.13(b)	5.09(c)
	$b/a = 1.20$	
	$c/a = 1.19$	
	$b/c = 1.01$	

The ice sheet was 465 mm thick and was composed of 280 mm of snow-ice and 185 mm of lake ice. The *c*-axes of the lake-ice crystals were predominantly vertical. The surface air temperatures increased from $+5^\circ\text{C}$ at the beginning of the tests to $+14^\circ\text{C}$ by the end of the tests. The mechanical condition of the ice visibly deteriorated during testing. By the end of the tests 30 mm of ice had been lost from the top surface and candling had begun to affect the underlying lake ice. Also, puddles of water began to form on the surface.

TABLE VIII. BEAM TEST DATA, POST POND, 15
MARCH 1976

Flexural strength		
Cantilever $\times 10^5 \text{ N m}^{-2}$	Simply supported $\times 10^5 \text{ N m}^{-2}$	
	TT	BT
6.67	5.12	
4.30		2.61
3.24		1.99
3.39	4.82	
3.29	4.42	
3.22	4.43	
2.83	2.75	
3.14	2.66	
3.48	2.16	
	2.95	
Mean 3.73(a)	3.66(b)	2.30(c)
	$b/a = 0.98$	
	$c/a = 0.62$	
	$b/c = 1.59$	

At the outset of the tests the thickness of the ice cover was 405 mm, including 210 mm of snow-ice and 195 mm of lake ice. By the end of the tests, the ice sheet thickness had decreased to 380 mm. That loss of ice was accompanied by severe granulation of the snow-ice layer (which ultimately lost all cohesion with the underlying lake ice) and by extensive candling of the lake-ice component. The surface air temperature remained constant at around 5°C during testing. There was much puddling of the surface.

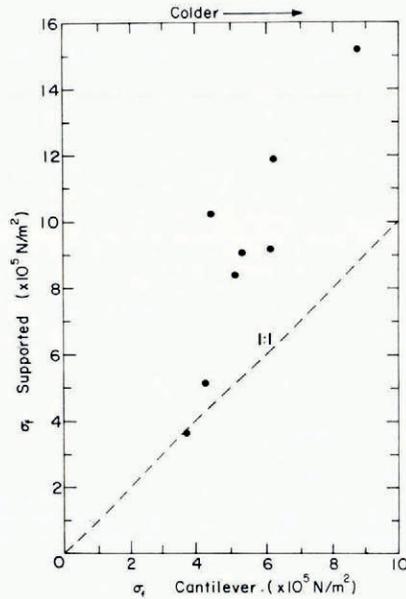


Fig. 6. Average values of flexural strength of lake ice as determined from tests on in-place cantilever and simply supported beams. Data, from Tables I–VIII, are for beams tested with the top in tension.

values of 1.44, 1.10 and 1.49. These ratios agree very closely with results from the current series of tests. Our b/c ratios occasionally exceed 2.0 but the mean values are generally located in the range of 1.2–1.6.

The top layer of all beams tested in the current series of measurements was composed of snow-ice. The observation that simply supported beams were stronger when the top of this layer was placed in tension is entirely compatible with the mechanical properties of snow-ice; it is characteristically fine-grained and firmly bonded at sub-freezing temperatures and is generally crack-free. The bottom ice, by contrast, is usually composed of very large crystals, is always at temperatures close to its melting point, and is usually intersected by cracks—factors that collectively could be expected to cause beams to fail more rapidly when tension is applied to the bottom surface. It is perhaps significant that beams in which the major component is snow-ice also yielded the highest flexural strengths—both in the simply supported and cantilever modes. Flexural strengths in excess of $15 \times 10^5 \text{ N m}^{-2}$ (see Table V) obtained with this kind of ice are among the highest ever reported with large simply supported beams.

Our method of testing ice beams differs from the procedures of most other researchers in that the same beam is used for both tests. This ensures that the cross-sectional dimensions and structure of the beam are kept constant and that the temperature of the beam will not change substantially during testing. Accordingly, the generally lower strengths observed with the cantilever tests must be due either to the existence of an appreciable stress concentration at the corners of these beams or to fundamental differences in the failure mechanics of simply supported and cantilever beams.

Both Butyagin (1966) and Lavrov (1969) argue against the existence of significant external stress concentrations: Butyagin on the basis of comparative tests that failed to demonstrate any apparent difference in the strengths of simply supported and cantilever beams, and Lavrov on the basis of tests performed on cantilever beams with their corners flared to reduce external stress concentrations. However, Lavrov, unlike Butyagin, acknowledges the fact that the flexural strengths of simply supported beams generally exceed those of cantilever

beams. Lavrov attributes these differences in strength to differences in the mechanics of failure of cantilever and simply supported beams. He suggests that the bending strength of the ice cover can be obtained from cantilever tests by multiplying the measured strengths by a correction factor that varies with the length-to-thickness ratio of the beams. For beams with a length-to-thickness ratio of 7 to 8, this factor is about 1.5 which agrees rather well with the average strength difference factor we observed in our tests. A similar strength difference factor was also observed in the several series of tests conducted by Frankenstein (1961).

Our explanation of the current series of tests is that a significant stress-concentration factor may exist in the case of cantilever beams, but that the magnitude of the stress concentration depends critically on the thermal and structural condition of the ice. In the case of cold, brittle ice this factor may exceed 2.0 if the strength difference ratio (b/a) can be attributed entirely to stress-concentration effects. In ice that has undergone extensive thermal degradation, any appreciable loss of cohesion between grains and crystals in the ice is probably sufficient to override stress concentration effects at the fixed corners of cantilever beams. This condition apparently occurs when flexural strengths fall below about $3 \times 10^5 \text{ N m}^{-2}$. In ice of intermediate strength, the strength difference ratio tends to be in the range of 1.2–1.7.

CONCLUSIONS

Parallel testing of large *in situ* cantilever and simply supported beams of lake ice have yielded the following data on flexural strengths.

1. Center-loaded simply supported ice beams generally yield much higher flexural strengths than the same beams tested in the cantilever mode. Strength difference ratios frequently exceeded 2.0. Ice of intermediate flexural strengths generally gave ratios of 1.2–1.7. Strength difference ratios were reduced to about 1.0 when the average flexural strength fell below about $3 \times 10^5 \text{ N m}^{-2}$. A maximum strength of $15.80 \times 10^5 \text{ N m}^{-2}$ was obtained with a simply supported beam with tension induced in the top layer; the same beam tested in the cantilever mode yielded a strength of $9.33 \times 10^5 \text{ N m}^{-2}$. These data support the contention that sizeable stress concentrations can exist at the fixed corners of cantilever beams. The maximum effect is experienced with cold, brittle ice substantially free of structural imperfections; in structurally degraded ice the stress-concentration factor may be eliminated entirely.

2. Center-loaded, simply supported beams generally test much stronger when the top surface is placed in tension. The behavior is attributed largely to differences in ice types; the fine-grained, crack-free top layer of snow-ice generally reacting more strongly in tension than the coarse-grained, crack-prone, bottom ice. The ratio of strength for the top in tension to that for the bottom in tension may occasionally exceed 2.0 but average values generally occur in the range of 1.2–1.6.

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