## MC X-Ray, a New Monte Carlo Program for Quantitative X-Ray Microanalysis of Real Materials

Raynald Gauvin and Pierre Michaud

Department of Materials Engineering, McGill University, M. H. Wong Bldg, 3610 University Street, Montreal, H3A 2B2, Québec, Canada.

This paper will present a new Monte Carlo program, MC X-Ray. This new program is an extension of the Monte Carlo programs Casino [1] and Win X-Ray [2] since it computes the complete x-ray spectra from the simulation of electron scattering in solids of various types of geometries. This new program, which has been completely reprogrammed in C++ under a window environment, is a real improvement because Win X-Ray is only able to compute x-ray spectra of homogeneous materials and CASINO performs only the computation of net x-ray intensities in a limited set of geometries. MC X-Ray allows more than 100 different regions in the materials having shape of spheres, cylinders and combinations of horizontal and vertical planes. All these regions can have a different composition.

MC X-Ray includes the Bremstrallung cross-sections of Ding – Statham to compute the emitted background x-ray intensity. Figure [1] shows a comparison between the Kirkpatrick – Wiedmann, used in Win X-Ray, and the Ding – Statham cross sections for Au at 20 keV. The Ding – Statham cross sections results in a spectrum that is flatter, a critic often made about spectra simulated by Win X-Ray. Figure [2] shows a true EDS spectrum detected by a Si(Li) detector computed from the simulation of the absorption of 50 000 photons and the diffusion of the photo-electrons in the EDS detector using the spectra of figure [1]. MC X-Ray simulates the true noise of EDS spectra without using Gaussian noise techniques. Figure [3] and [4] show simulated C and Cu  $K_{\alpha}$  maps of a 40 nm carbon nanotube filled with a 10 nm cylinder of Cu at 20 keV and with a probe diameter of 1 nm. Clearly, MC X-Ray is a useful tool for x-ray microanalysis since it has many more features.

## References

- 1. P. Hovington, D. Drouin and R. Gauvin (1997), "Casino: A New Era of Monte Carlo Code in C Language for Electron Beam Interaction, Part I: Description of the Program", Scanning, Vol.19, pp. 1-14.
- 2. R. Gauvin, E. Lifshin, H. Demers, P. Horny and H. Campbell (2003), "Win X-ray, a new Monte Carlo Program that Computes X-ray Spectrum for X-ray Microanalysis in the Scanning Electron Microscope", Submitted to Microscopy & Microanalysis.

Figure [1] Simulated x-ray spectra of Au at 20 keV with 2 models of Bremstrallung cross-sections.

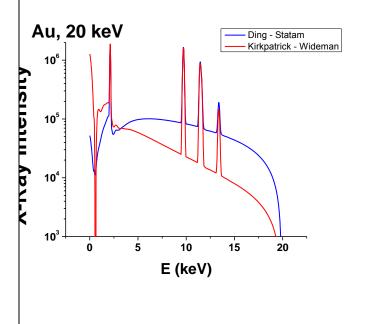


Figure [2] Simulated EDS spectra of a Si (Li) detectors with the absorption of photons in the detector and the subsequent scattering of the photo-electron.

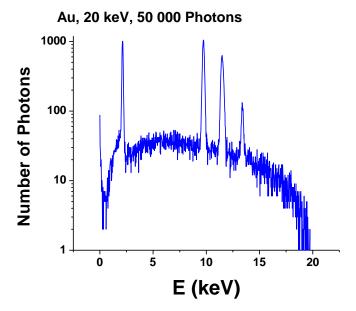


Figure [3] Simulated C  $K_{\alpha}$  map of a 40 nm carbon nanotube filled with a 10 nm cylinder of Cu. 20 keV and D = 1 nm.

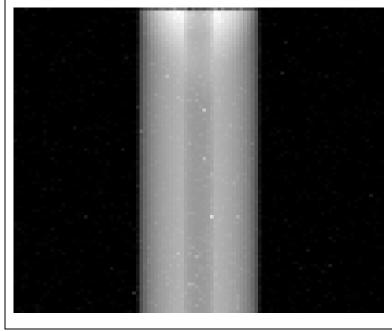


Figure [4] Simulated Cu  $\, K_{\alpha} \,$  map of a 40 nm carbon nanotube filled with a 10 nm cylinder of Cu. 20 keV and D = 1 nm.

