CrossMark

org/10.1017/S1551929500056923 Published online by Cambridge University Press

Bryan R. Burnett, Meixa Tech brburnett@compuserve.com

Many scanning electron microscope (SEM) laboratories use double sticky carbon tape applied directly to SEM stubs as samplers for small particles. The SEM samplers used by law enforcement to test the hands of a suspect for gunshot residue (GSR) are constructed in this manner.

A few years ago, during a presentation at a professional meeting, I presented spectra of particles that were mounted on carbon double sticky tape that was applied directly to the aluminum-alloy SEM stubs. After the presentation a colleague posited that small peaks of copper, which appeared in some of my spectra, were due to a copper support frame for the backscatter detector at the top of the SEM chamber and not the particles. Indeed, I have frequently noticed small peaks of copper in spectra of particles where these should not be present. This suggests that exposed copper somewhere in the SEM chamber is being irradiated by either electrons or X-rays or both. According to my colleague, a heavy coat of carbon paint on the offending copper would fix these pesky, spurious X-rays. Although this may be a source of contaminate copper X-rays in spectra, it is not the only possible source.

I have seen no publication concerning the issue of copper contamination of particle spectra. So, for persons new to the field and perhaps even some old timers, the following may be enlightening.

Copper is a component of the SEM stubs from most if not all

manufacturers (Figure IA). It is from the SEM stub that problem copper X-rays originate. At 20 KV many K series X-rays from the copper in the SEM stub are not completely absorbed by the carbon double sticky tape applied directly to the SEM stub. However, the low-energy L series X-rays of copper are absorbed by the tape (Figure 1B, bottom spectrum).

The majority of the K series copper X-rays are eliminated from spectra by placing a 1.8 mm thick graphite disk between the carbon tape and the SEM stub. But, some copper K-series X-rays still get through (Figure 1B, middle spectrum). Indeed, at 30 KV acceleration voltage with the sample on a 1.8 mm thick graphite disk, the spurious copper peak is frequently present in a particle's spectrum. By sandwiching a 3.2 mm thick graphite disk (obtained from Ladd Research Industries, Burlington, VT) between the carbon double sticky and the SEM stub, the problem copper X-rays are eliminated from spectra generated from both 20 and 30 KV acceleration voltages (Figure 1B, top spectrum).

Fine lead particles from a fishing sinker were filed onto SEM stub preparations. One stub had just the double sticky tape on the surface of the stub and the other stub had a 1.8 mm thick graphite disk between the stub surface and the carbon tape. Fifty lead particles from 1 to 2 micrometers were analyzed from each stub. Copper K-series X-rays were contaminating the spectra of most of the particles that were on the tape sample that lacked the underlying graphite disk (Figure 1C, lower box plot). The intensity of contamination of the copper X-rays ranged from 0 to 14 counts per second at 20 KV acceleration voltage. Clearly, in a GSR analysis there could be difficulty in distinguishing particles that actually contain a small amount of copper from those that do not. The 1.8-mm thick graphite disk sufficiently blocks copper X-rays at an ac-

Deschutes CORPORATION Beam Control Solutions. We'll help you put the pieces together.

The DC100 family of Beam steering systems from Deschutes Corporation for Design and Production Testing of electron and ion columns. From single octupole columns to complex multi column systems. The DC100 family represents a new generation of deflection systems for high speed, high accuracy beam control applications.

Imagine what you could do with:

- 100M samples/sec.
- Support of multi- and single column systems.
- Direct input from laser interferometers for fine beam positioning.
- · Choice of external or built-in Digital scanning,
- Input from vibration isolation system.
- Software control of every single deflection parameter.
- Software read back of true voltage levels.
- Source code and applications for electron beam or ion beam control.
- Full control from User Interface to column deflection plates.

Customers worldwide choose solutions from Deschutes Corporation because we offer the only commercially available high performance Beam Control system in the world.

Single column system delivered as one DC100 unit [19" x 12"] and one computer with all software and tools installed, just plug it in and hook up to column plates and you are ready to go! Or complete beam steering solutions including High Voltage Power supplies, vacuum gauging, current monitors, detector control and imaging system. User Interface for general SEM control functions such as magnification, scan rotation, beam shift, alignment features and scanning functions included.

Deschutes Corporation, 17400 SW Upper Boones Ferry Rd. #240, Durham OR 97224 (503) 443-3602 fax: (503) 443-2353. Web: <u>http://www.deschutescorporation.com</u> email: info@deschutescorporation.com

celeration voltage of 20 KV from contaminating the lead X-ray spectra (Figure 1C, top box plot). Therefore, for 20 KV GSR analyses on the 1.8 mm thick disks, even though a direct rastering of the carbon-tape surface shows a small amount of copper contamination (Figure 1B, middle spectrum), the copper X-ray contamination is not enough to have a meaningful effect for most particle analyses conducted at this acceleration voltage.

Why is this important? In .22 and other caliber shootings, the presence of copper in GSR distinguishes a copper-coated or jacketed bullet from GSR originating from a bullet that lacks a metal coating¹. Contaminate copper X-rays in a spectrum would confuse this determination.

Conversations with colleagues involved in the analysis of gunshot residue or other particle types by SEM/EDS revealed different responses to the problem, ranging from acknowledgment to surprise. To my knowledge, none of the manufacturers of gunshot residue collection kits for law enforcement provide a remedy either by supply- Figure 1. A: Energy dispersive X-ray spectrum of the surface of a typical aluminum/copper alloy using stubs that do not contain copper.

of .22 caliber gunshot residue from muzzle and breech deposits. Proceeding of the American Academy of Forensic Sciences. 4:26.



ing their samplers with graphite disks between from a SEM stub. 20 KV acceleration voltage, 1 nanoamp specimen current, vertical scale = the carbon double sticky tape and the stub, or by 2000 counts. B: A series of spectra made from rastering the electron beam on the various configurations of the SEM preparations. 20 KV acceleration voltage, 1 nanoamp specimen current, vertical scale = 1000 counts. Bottom spectrum: carbon tape directly on the SEM stub surface. 1. Burnett, B.R. 1998. The form and composition Middle spectrum: carbon tape on a 1.8 mm thick graphite disk on the SEM stub. Top spectrum: carbon tape on a 3.2 mm thick graphite disk on the SEM stub. C: Box plots of the copper counts from 50 X-ray samples of lead particles from a surface of carbon tape/1.8 mm thick graphite disk/SEM stub (top) and the same number from a surface of carbon tape applied directly to the SEM stub surface (bottom). 20 KV, 1 nanoamp specimen current.

4pi Analysis provides EDS and digital imaging systems, components, and software for both the Mac® OS and

Windows® 98 or NT. Whether you need a complete system or want to upgrade outdated electronics, 4pi's products meet the high standards vou demand.

eatures

- light element x-ray detection
- detector resolution of 133eV or better
- peak to background ratio of 20.000:1
- gualitative and guantitative analysis
- slow and fast x-ray mapping
- x-ray and SEM line scans
- x-ray image mapping
- micron markers on acquired images
- fast easy-to-use software

4pi Analysis, Inc. 3500 Westgate Dr. #403 Durham, NC 27707 (919) 489-1757 sales@4pi.com www.4pi.com